

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 10.01.04	Job No.: RD0303JAN	ADR Yes/No: N	ADR Date:	ECN #: 09- 726
Product No.: D407-781		Created By: CP	Approved By: <i>MP</i>	
Product Name: Interior Trim Panels		Checked By: <i>HJ</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	<i>MF 10-01-07</i>
Production Document Control	<i>Y</i>	<i>BG</i>	<i>10-1-07</i>
Purchasing Coord.	Y	CL	<i>10/01/07</i>
Production Engineering Coord.	Y	EC/DD	<i>10-01-07</i>
Thermoforming	Y	DL	<i>10/01/07</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	DStw	<i>10.01.07</i>
Marketing	Y	SW	<i>10.01.07</i>
Customer Order Processing	N		

Reason for Change:
Release new kits

Documents Affected:

Release:

- IIN-D407-781 Rev. D	- D3971 Rev. B
- ICA-D407-781 Rev. 3	- D3967 Rev. B
- D3989 Rev. A	- D3844 Rev. B
- D3959 Rev. B	

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		<i>10.01.07 MP</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	Y	DS		<i>10.02.16 MP</i>
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		<i>10.01.08</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>10.01.07</i>
12	Update Controlled PDF Files	Y	KJ		<i>10.01.07</i>
13	Update Document Record (DR)	Y	CP		<i>10.01.07</i>
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		<i>10.01.07</i>
17	Update / Verify ARC Database	Y	KJ		<i>10.01.07</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ		<i>10.01.07</i>
19	Create / Update PPP's	Y	KJ		<i>10.01.08</i>
20	Update Document Control Database / Laminated Dwgs	Y	KJ	as req'd	<i>N/A</i>
21	Update Grey Project / Electronic Binder PDF Files	Y	CP		<i>10.01.07</i>
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>10.01.07</i>
23					
24					

Description / Action:

- D3989-1 Seal, new part. Purchased
- D3959-041KIV/-041KGY/-3KIV/-3KGY, adds duct parts and assembly, thermoformed
- D3971-1KIV/-1KGY/-2KIV/-2KGY, loop strip was hook strip, purchased
- D3967-041KIV/-041KGY/-3KIV/-3KGY, adds duct parts and assembly, thermoformed
- D3844-041KIV/-041KGY/-042KIV/-042KGY/-3KIV/-3KGY/-4KIV/-4KGY, adds duct parts and assembly, thermoformed
- 3M P/N EZ250150 is a new adhesive used to assembly duct parts. Also need a 3M EZ250150 applicator gun
- All new kits @ CHG 001, see attached page.

ECN Verified & Complete: *MP*

Date: *10/02/06*

New Kits for 206L3/L4:

D206-781-511 Utility Kit
D206-781-513 Utility Kit with ADS
D206-781-541 Crew Cabin Overhead
D206-781-543 Crew Cabin Overhead with ducts
D206-781-545 Rotor Brake Panel
D206-781-551 Vertical Tunnel Kit
D206-781-561 Rear Overhead Kit
D206-781-563 Rear Overhead Kit with ducts

The following kits combine previously approved kits into one single kit:

D206-781-051 Floor Protector Kit : -011 + -021
206 A/B

D206-781-061 Baggage Compartment Protector Kit : -031 + -041
206 A/B

D206-781-053 Floor Protector Kit : -011 + -023
206 L/L1/L3/L4

D206-781-063 Baggage Compartment Protector Kit : -033 + -043
206 L/L1/L3/L4, 407

D407-781-055 Floor Protector Kit: -011 + -025
407